

ELASTOMER MATERIAL - SUMMARY

| No. | International abbreviation | DMM | Chemical Name | Trade Name | Specific Properties | Guide line fortemperature range |
|-----|-------------------------------|------|----------------------------------------------------------|-----------------------------|-----------------------------------------------------------------------------------------------------------------------------------|---------------------------------------|
| 1 | NR | 3.5 | | Natural rubber | High mechanical strength and elasticity | -40 TO +80 C |
| 2 | SBR | 4- | styrene-butadiene rubber | Buna | Good resistance to W~ in alkalis and WM | -40 TO +80 C |
| 3 | IR | 5- | lsoprene rubber | Natsyn | Very good mechanical strength and elasticity | -50 TO +80 C |
| 4 | EPDM | 5- | Ethylene propylenedi- ene terpolymer | Kaftan Buna | Very good ozone resistance e.g. used for washing and dish washer machine gaskets | -40 TO +140 C |
| 5 | PNR | 8 | Polynorborene rubber | Norsorex | Can be made very soft | -40 TO +80 C |
| 6 | NBR ("Nitrile") | 7- | Acrylonitrile butadiene rubber | Parbunan | Good swelling resistance especially in allphatic hydrocarbons oil and grease | -30 TO +120 C |
| 7 | 11R | 7- | lsobutene lsoprene rubber | Polysarbutyl | Little gas permeability. High damping behaviour | -30 TO +140 C |
| 8 | CR | 8.5 | Chloroprene rubber | Baypren Neoprene | Non flammable, good weathering resistance | -30 TO +120 C |
| 9 | CSM | 8.5 | Chloro sulphenyl polythene | Hypalon | Swelling resistance in combination with good ozone and weathering resistance | -30 TO +130 C |
| 10 | ECO | 14- | Epichlohydrin copolymer | Hydrin Herclor | Good oil and heat: resistance, good damping behaviour | -30 TO +130 C |
| 11 | ACM | 16- | Ethyl acrylate copolymer | Hycar | Excellent: resistance in oil at higher temperatures | -25 TO +140 C |
| 12 | SI | 18- | Silicone rubber | Silopren Silastic | Thermal resistance (dry heat), good dielectric properties | -60 TO +200 C |
| 13 | LSR | 23- | Liquid Silicone rubber | Silopren Silastic | Thermal resistance (dry heat), good dielectric properties | -60 TO +200 C |
| 14 | HNBR | 60- | Hydrogenerated acrylonitrile butadiene rubber | Therban | Very good resistance against oils containing additives, very good hot air resistance, good low temperature behaviour | -30 TO +150 C |
| 15 | PPM normal (Fluor Polymer) | 120- | Vinylidene fluoride- hexafluoropropylene copolymer | Viton Fluorel Tecnoflon | High temperature resistance & very good chemical stability | -25 TO +230 C |
| 16 | FPM M 15 (Fluor Polymer) | 190- | Vinylidene fluoride- hexafluoropropylene copolymer | Viton Fluorel Technoflon | High temperature resistance & very good chemical stability additionally little swelling in M-15 fuel and lead- free fuel | -25 TO +230 C |
| 17 | FVMQ | 250- | Fluor Silicone | Silastic | Very good swelling resistance in oil and fuels with good cold flexibility | -60 TO +200 C |